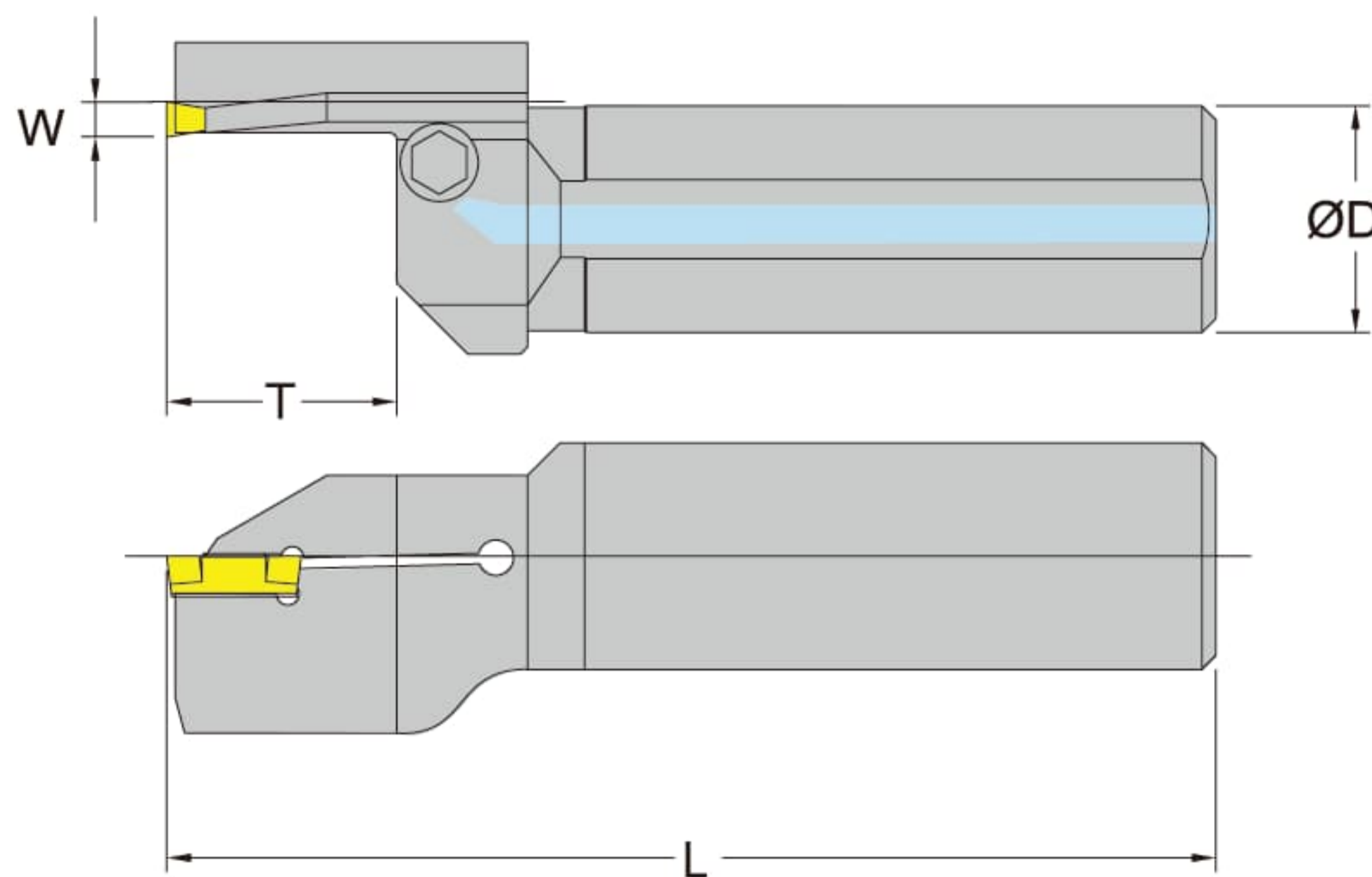
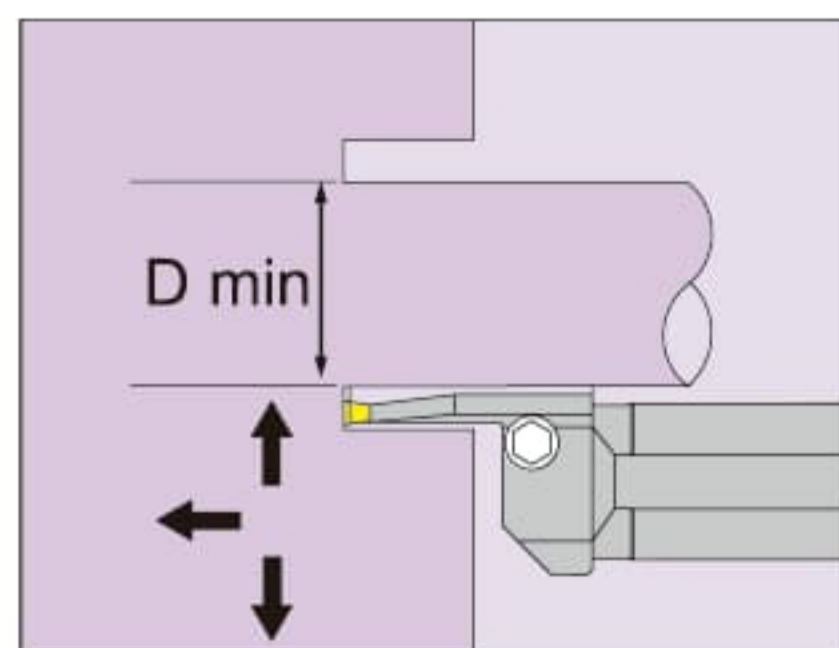


**HFHR-3T**

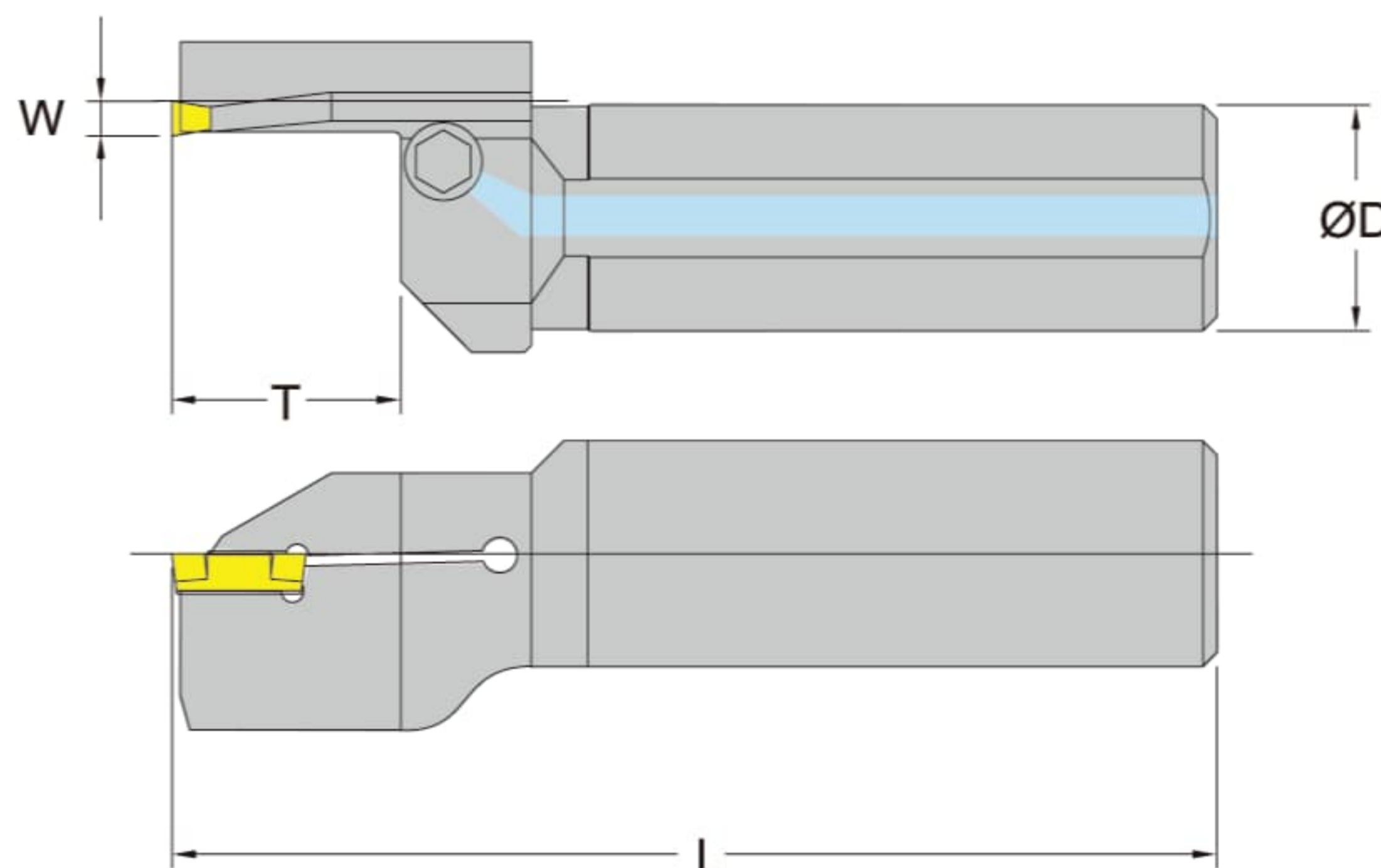
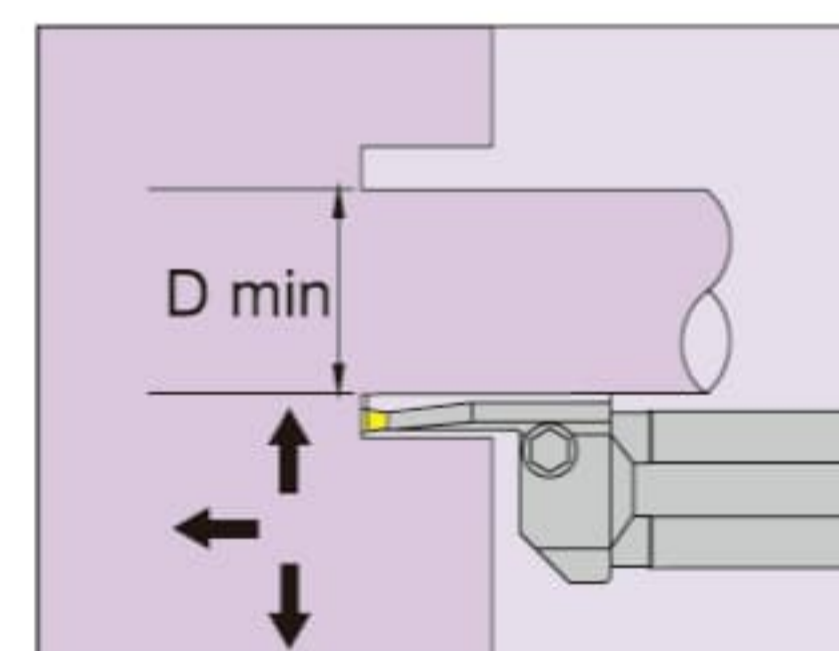


■ Right hand tool holder shown. (For Iscar Insert)

Order number	Insert number	Dimensions (mm)					Screw	Wrench
		øD	L	T	W	D min		
COOLANT 中心出水	A25M HFHR 19-25 3T12	25	150	12	3.0	19	BX0620	LH-050
	25-30 3T12					25		
	30-38 3T12					30		
	38-48 3T12					38		
	48-60 3T22			22		48		
	60-75 3T22					60		
	75-100 3T25			25		75		
	A32M HFHR 100-140 3T25					100		
	140-200 3T25	32	140					

**HFHR-4T**

F

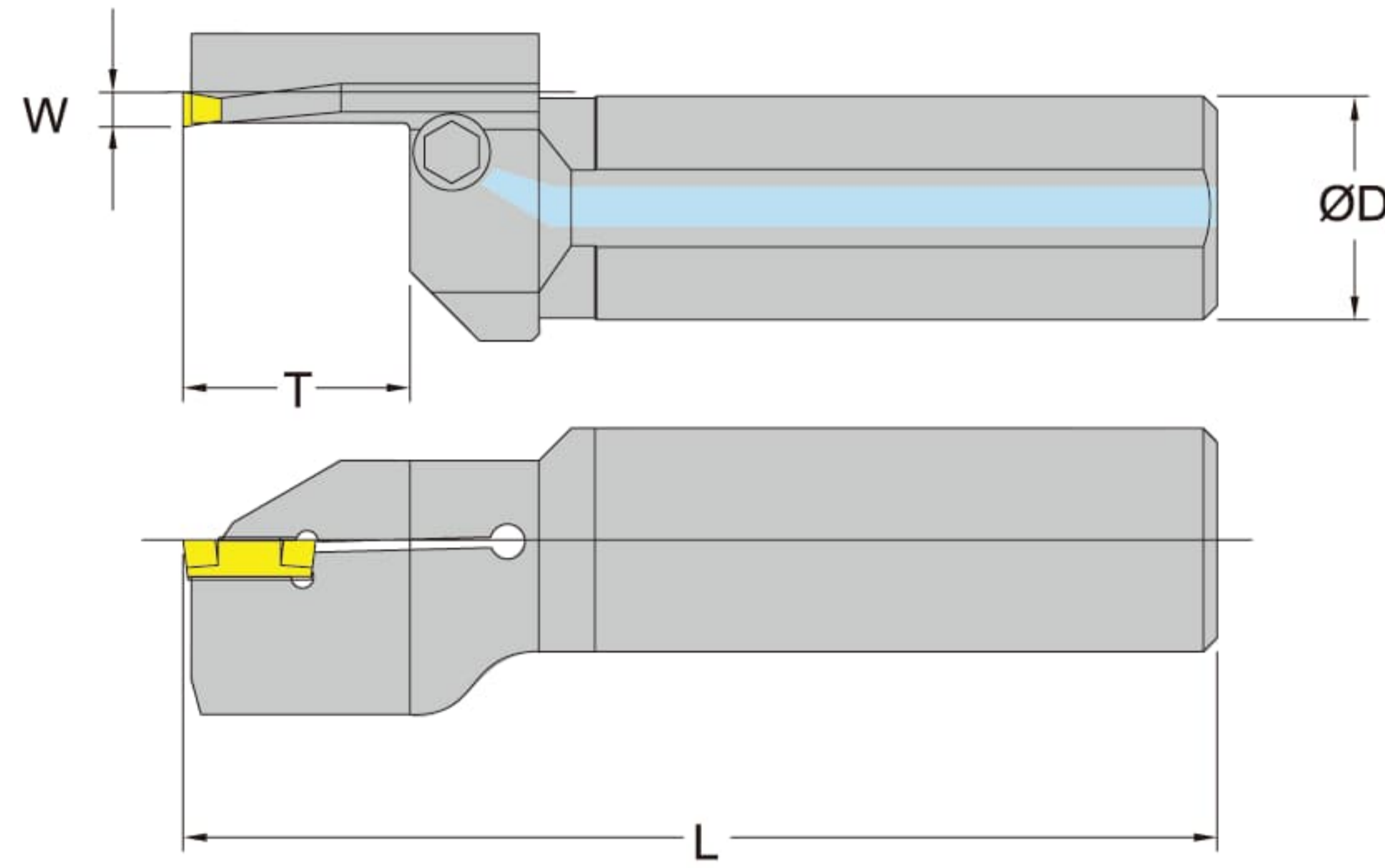
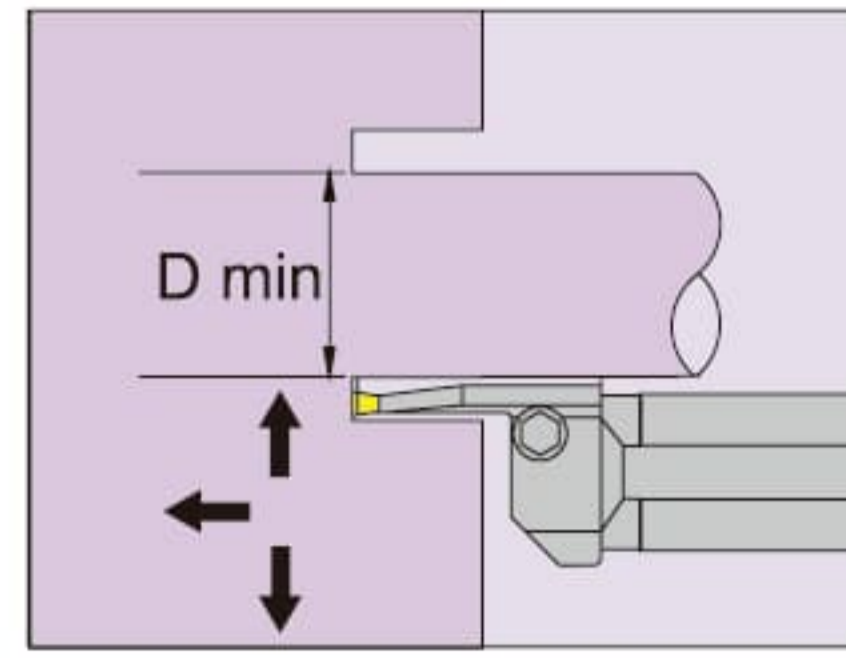


■ Right hand tool holder shown. (For Iscar Insert)

Order number	Insert number	Dimensions (mm)					Screw	Wrench
		øD	L	T	W	D min		
COOLANT 中心出水	A25M HFHR 17-25 4T12	25	150	12	4.0	17	BX0620	LH-050
	25-29 4T12					25		
	29-34 4T12					29		
	34-40 4T20					20		
	40-48 4T25			40				
	48-60 4T25			25		48		
	60-75 4T25					60		
	A32M HFHR 75-100 4T25					75		
	100-140 4T25	100						
	140-240 4T25	32	150	140				
	240-800 4T25			240				



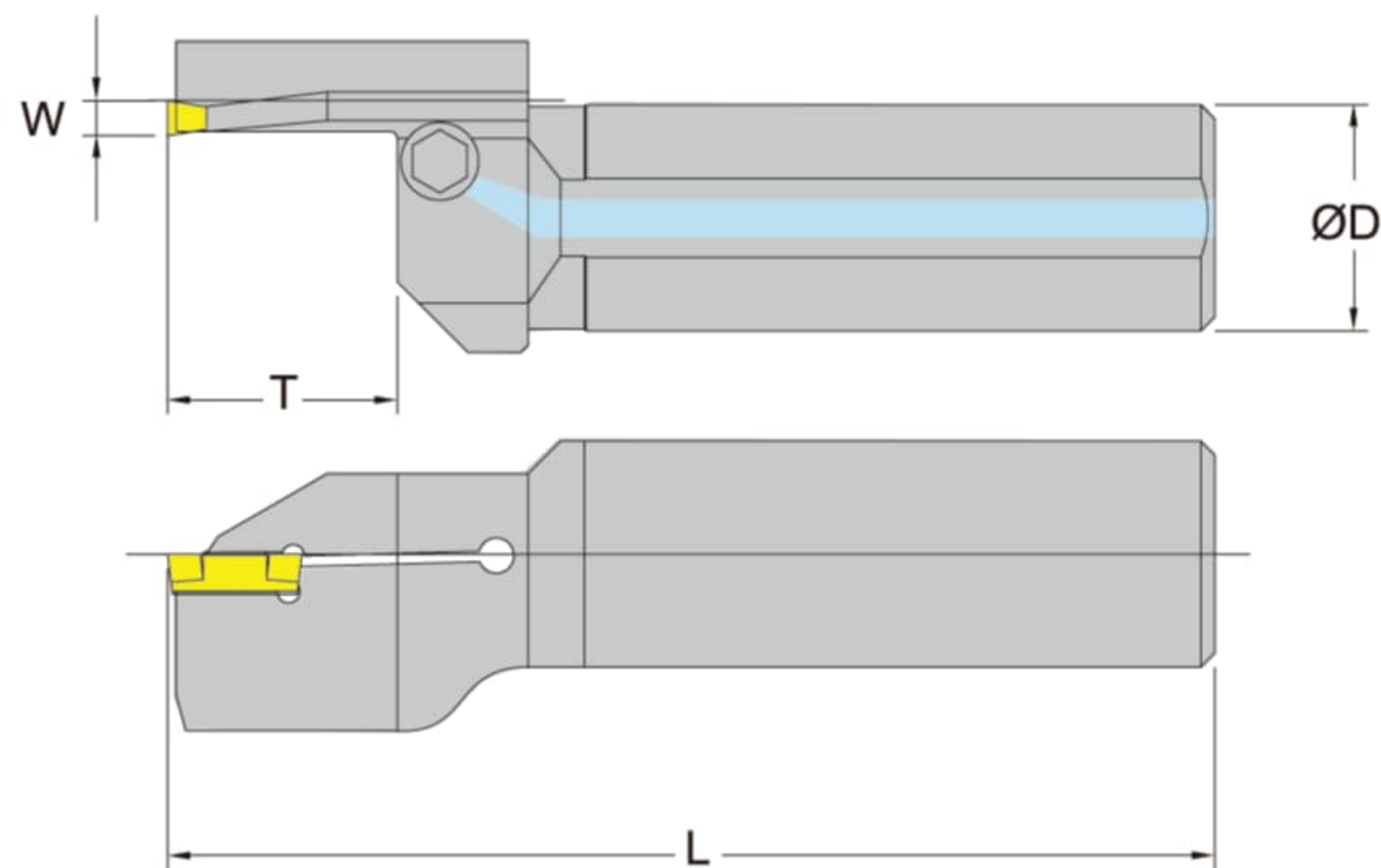
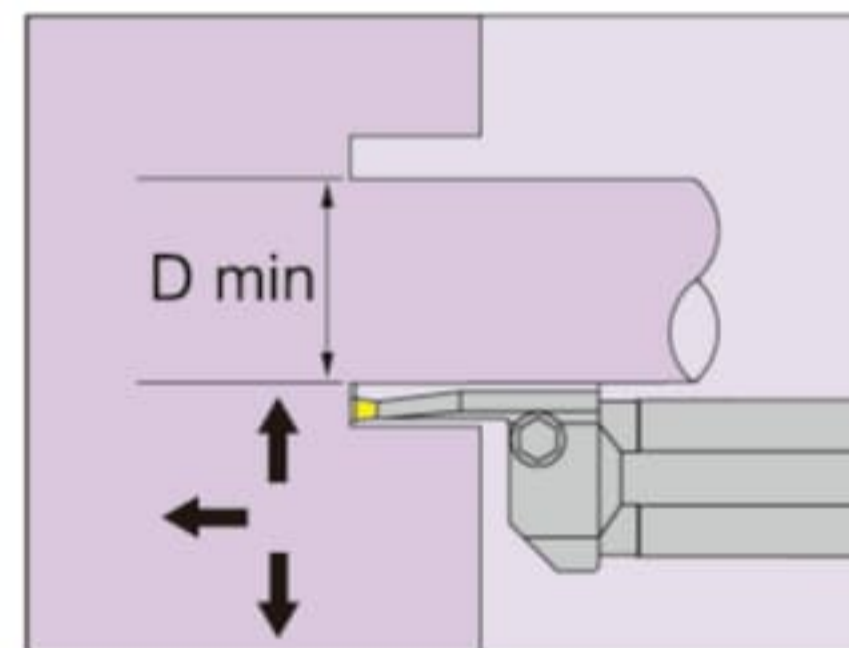
## HFHR-5T



■ Right hand tool holder shown.(For Iscar Insert)

Order number	Insert number	Dimensions (mm)					Screw	Wrench						
		ØD	L	T	W	D min								
COOLANT 中心排水	HFPR 5004 HFPR 5025	25	150	5.0	10	25	BX0620	LH-050						
					17				28					
					20				31					
					40				35					
					45				40					
		A32M HFHR		55-70 5T25	32	25			5.0	55	25	BX0620	LH-050	
										70				70
										95				95
										130				130
										180				180

## HFHR-6T

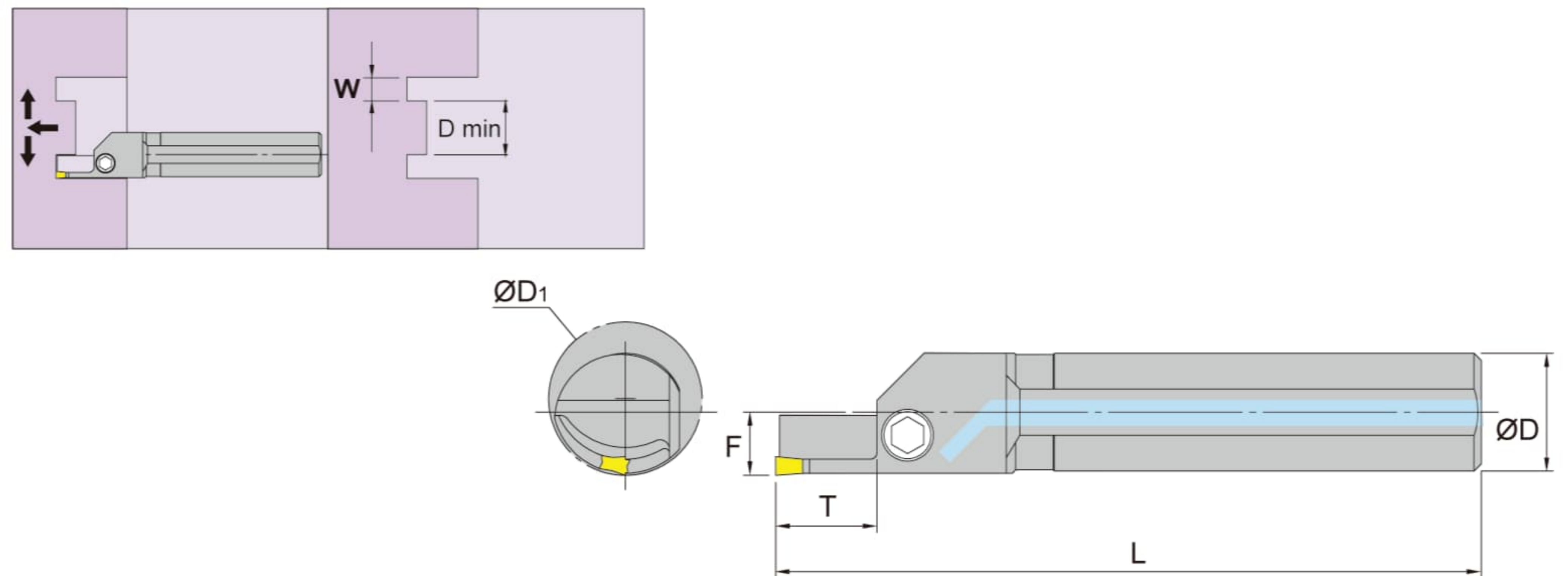


■ Right hand tool holder shown.(For Iscar Insert)

Order number	Insert number	Dimensions (mm)					Screw	Wrench	
		ØD	L	T	W	D min			
S25M HFHR	HFPR 6004 HFPR 6030	25	150	6.0	10	26	BX0620	LH-050	
					17				30
					20				38
A25M HFHR	50-70 6T25	32	25	5.0	50	25	BX0620	LH-050	
A32M HFHR	65-100 6T25				65				
	100-200 6T25				100				
	200-400 6T25				200				



**HFIR-3T**

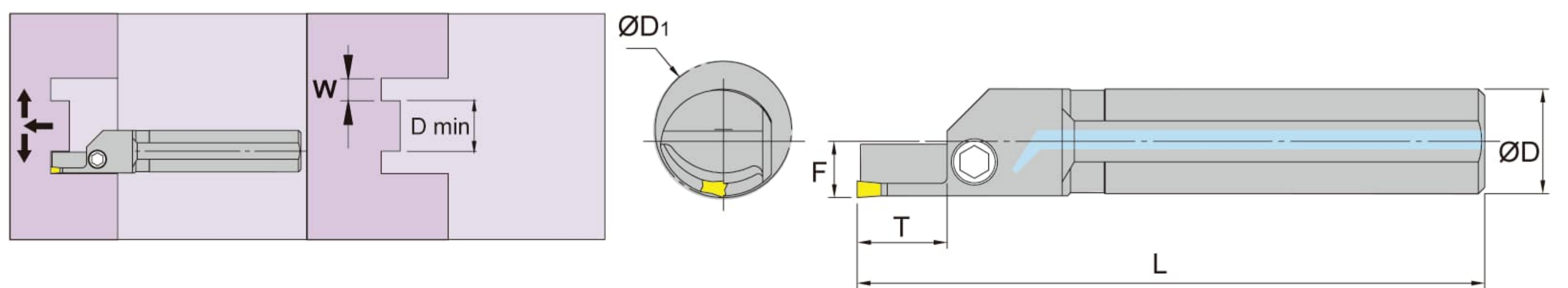


■ Right hand tool holder shown.(For Iscar Insert)

Order number	Insert number	Dimensions (mm)						Screw	Wrench
		ØD	ØD1	F	L	T	D min		
COOLANT 中心出水	A20M HFIR 19-25 3T12	20	25	11	150	12	19	BX0520	LH-040
	A25M HFIR 25-30 3T12	25	31	13.5			25		
	30-38 3T12	25	36				30		
	38-48 3T12	25	44				38		
	48-60 3T22	25	54	22		48			
	60-75 3T22	25	66			60			
	75-100 3T25	25	81	25		75			

**HFIR-4T**

F



■ Right hand tool holder shown.(For Iscar Insert)

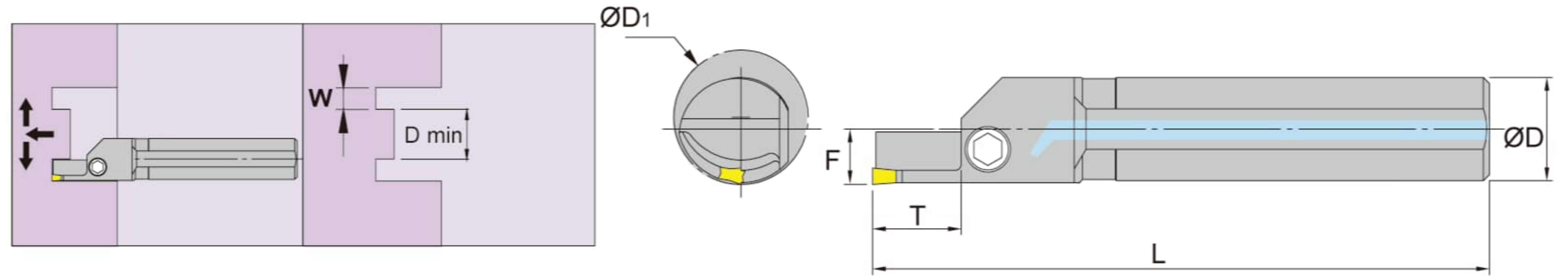
Order number	Insert number	Dimensions (mm)						Screw	Wrench	
		ØD	ØD1	F	L	T	D min			
COOLANT 中心出水	A20M HFIR 17-25 4T12	20	25	11	150	12	17	BX0520	LH-040	
	A25M HFIR 25-29 4T12	25	33	13.5			25			
	29-34 4T12		37				29			
	34-40 4T20		42			34				
	40-48 4T25		48			40				
	48-60 4T25		56			48				
	60-75 4T25	68	60							
	A32R HFIR 75-100 4T25	32	83	17		200	25			75
	100-140 4T25		108				100			
	140-240 4T25		148				140			
	240-800 4T25		248				240			



# FACE GROOVING SYSTEM

**PRECISE**

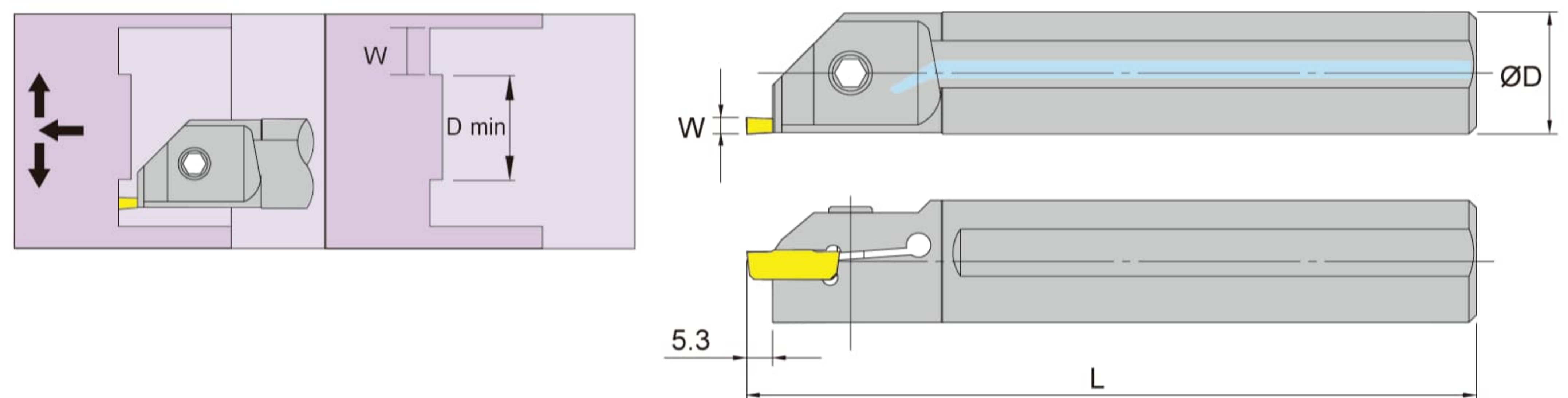
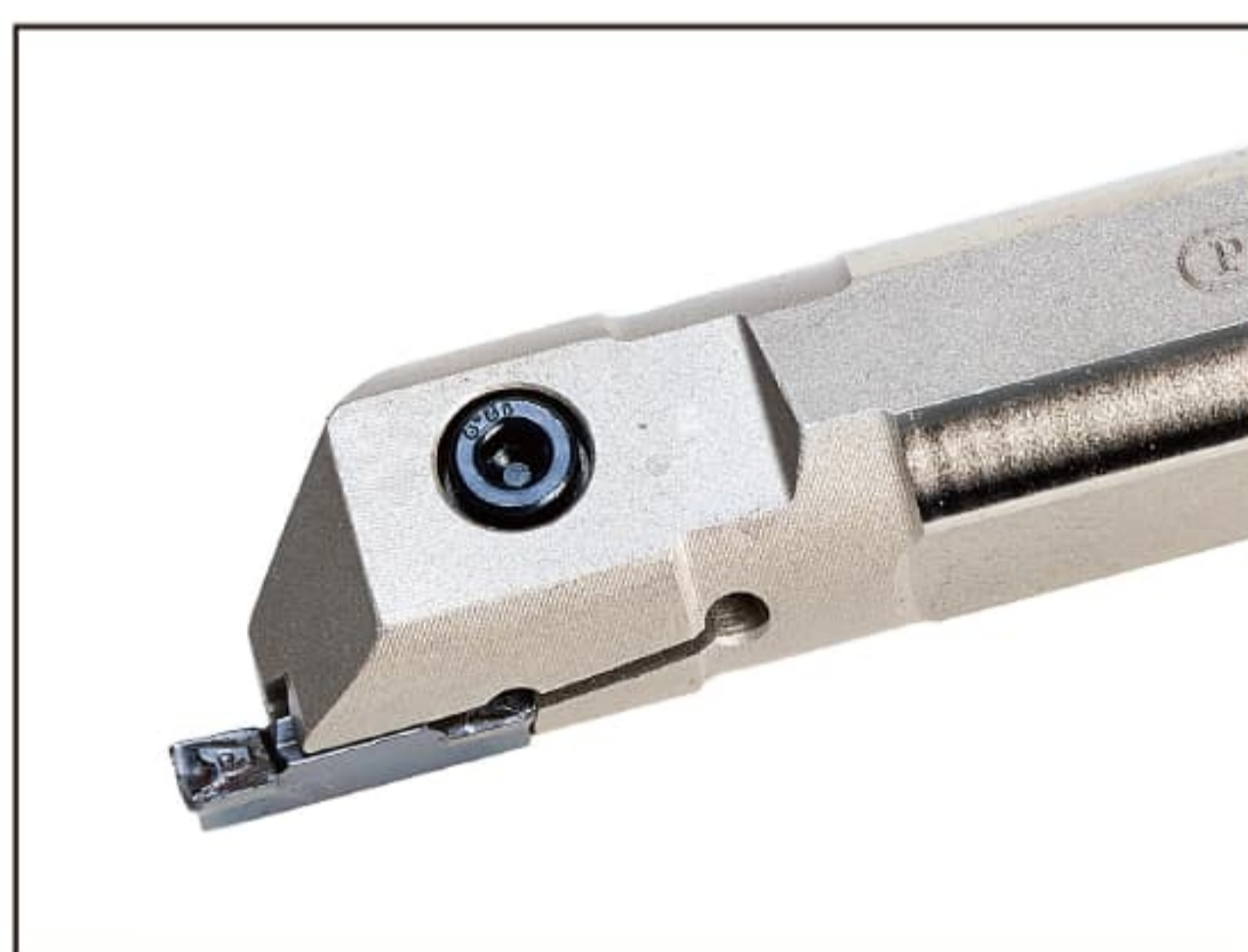
## HFIR-5T



■ Right hand tool holder shown.(For Iscar Insert)

Order number	Insert number	Dimensions (mm)						Screw	Wrench
		ØD	ØD <sub>1</sub>	F	L	T	D min		
A25M HFIR 25-30 5T12	HFPR 5005 HFPR 5025 GRIP-5	25	13.5	150	12	25	BX0520	LH-040	
28-31 5T17						28			
31-35 5T17						31			
35-40 5T20						35			
40-45 5T20						40			
45-55 5T25						45			
55-70 5T25		25	17	200	55				
A32R HFIR 70-95 5T25					70				
95-130 5T25					95				
130-180 5T25					130				
180-800 5T25	180								

## HFIFR



■ Right hand tool holder shown.(For Iscar Insert)

Order number	Insert number	Dimensions (mm)					Screw	Wrench		
		ØD	L	W max	D min	D max				
A20Q HFIFR	HFPR 3003 3015 4004 4020 5004 5025 6004 6030	20	180	3-6mm	18	54	BX0416	LH-030		
A25R HFIFR		25	200		15	82			BX0520	LH-040
A32S HFIFR		32	250		11	290	BX0620	LH-050		
A40T HFIFR		40	300		8	∞				

COOLANT

F