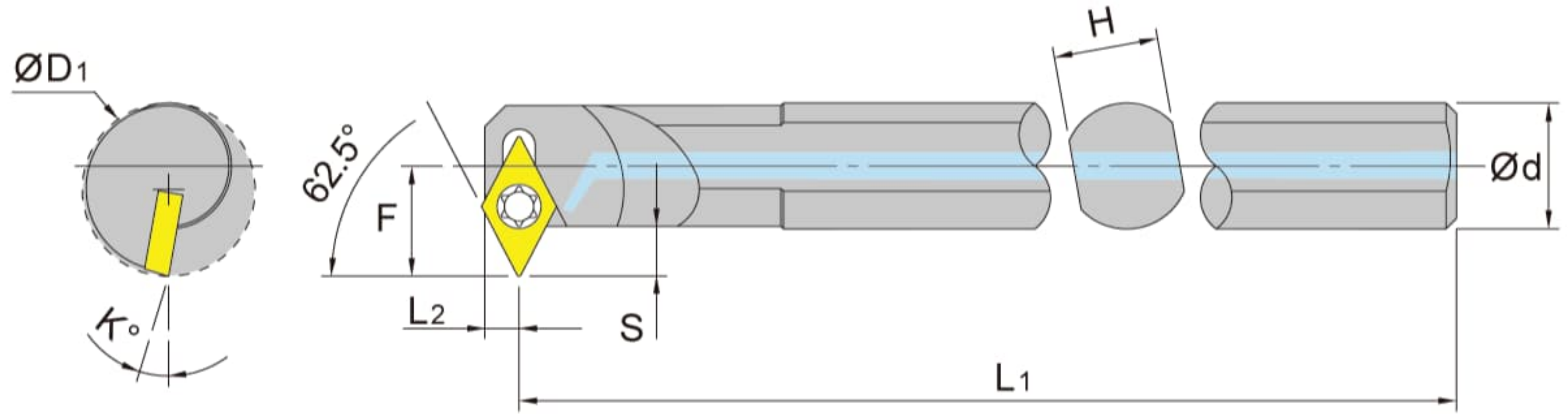
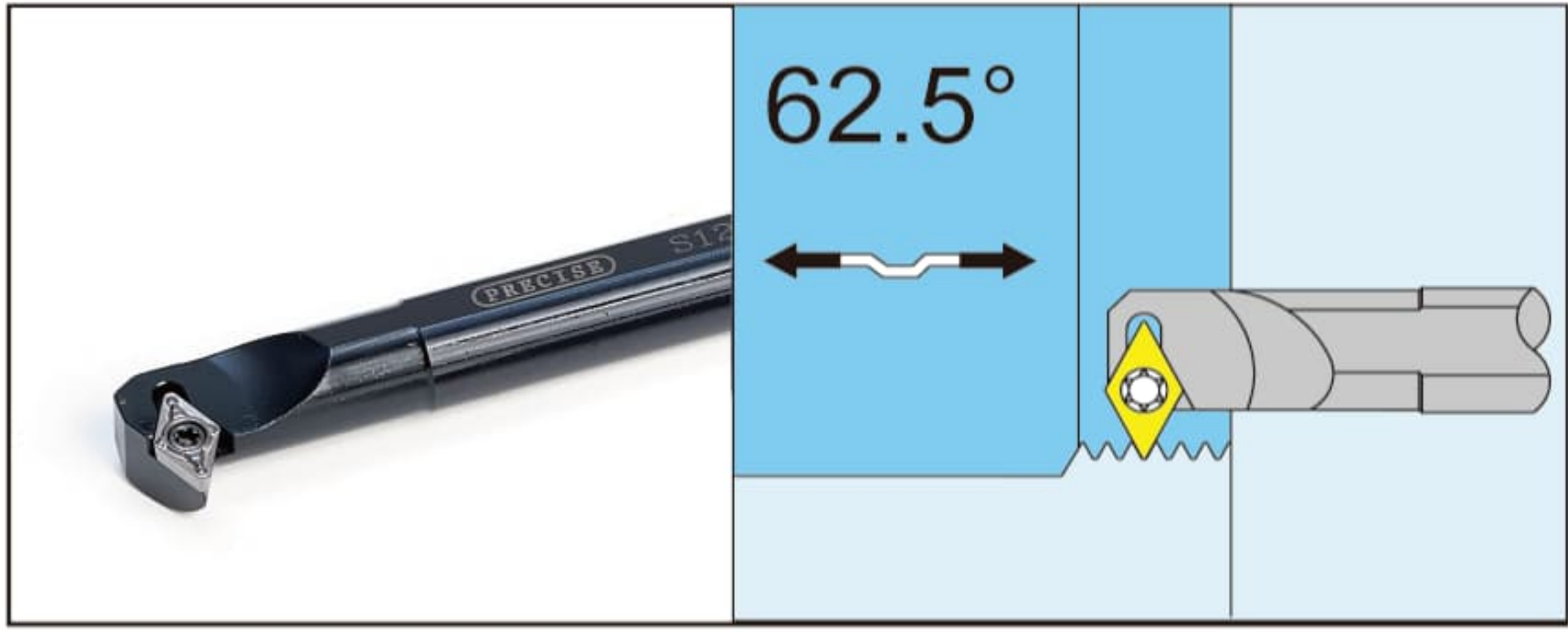


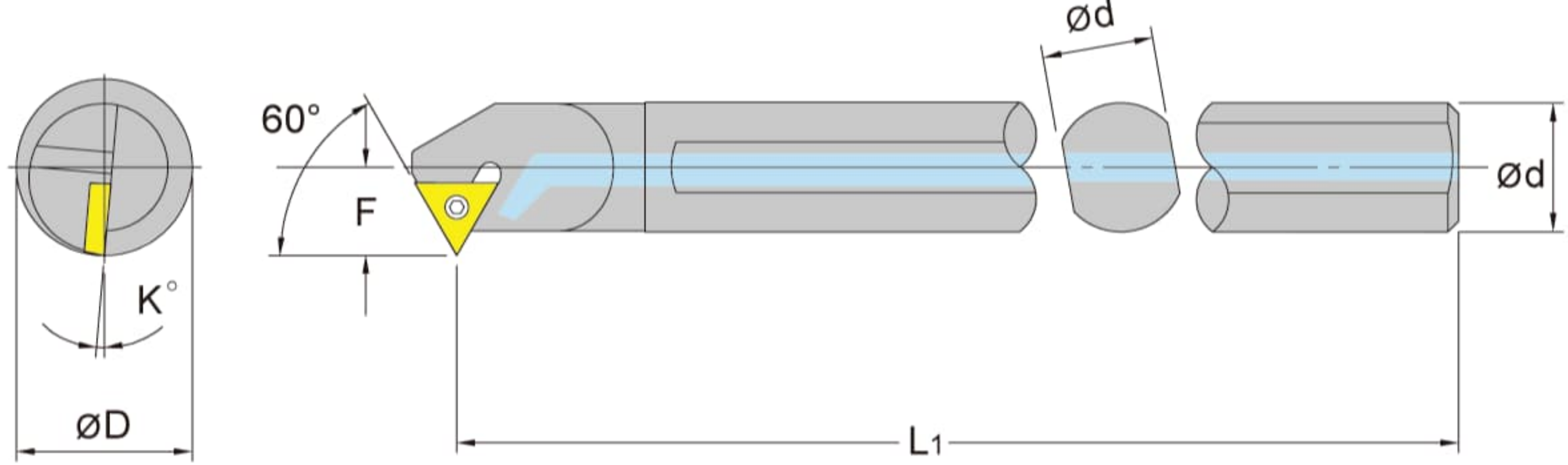
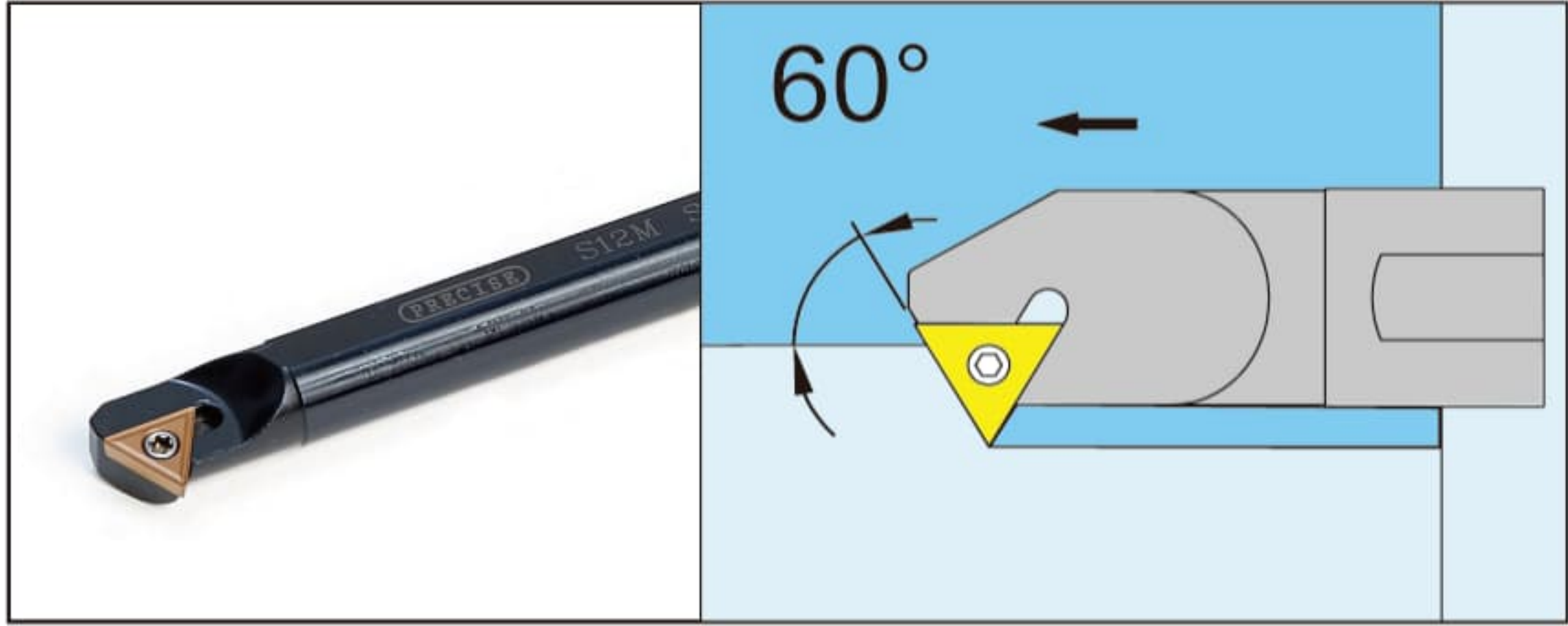
SDWC



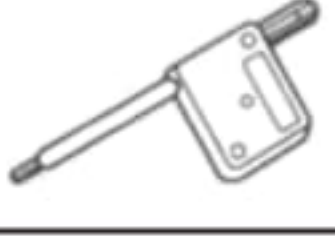
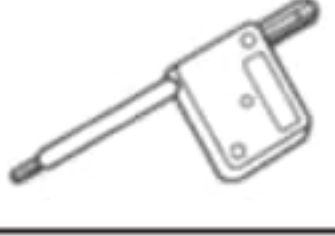
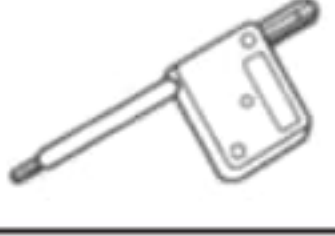
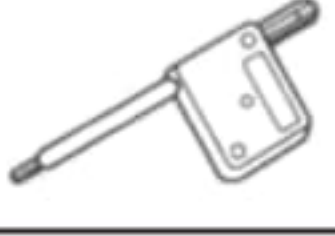
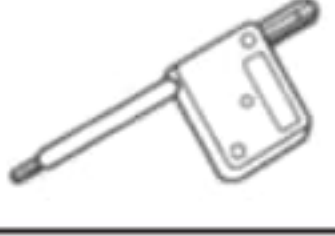
Right hand tool holder shown.

	Order number	Insert number		Dimensions (mm)						Min cutting diameter	Standard corner radius		
				Ød	L1	L2	F	S	K°				
STEEL 鋼	S12M SDWCR/L-07	DCMT	0702	12	150	3	6	4.5	10	17	0.2		
	S16N SDWCR/L-07			16	160		7		8	21			
	S20Q SDWCR/L-07			20	180		9		6	25			
	S25R SDWCR/L-11	DCGT	11T3	25	200	4.7	11.5		4	30			
	S32S SDWCR/L-11			32	250		14		2	37			
COOLANT 中心加水	A12M SDWCR/L-07	DCMT	0702	12	150	3	6	4.5	10	17	0.2		
	A16N SDWCR/L-07			16	160		7		8	21			
	A20Q SDWCR/L-07			20	180		9		6	25			
	A25R SDWCR/L-11	DCGT	11T3	25	200	4.7	11.5		4	30			
	A32S SDWCR/L-11			32	250		14		2	37			

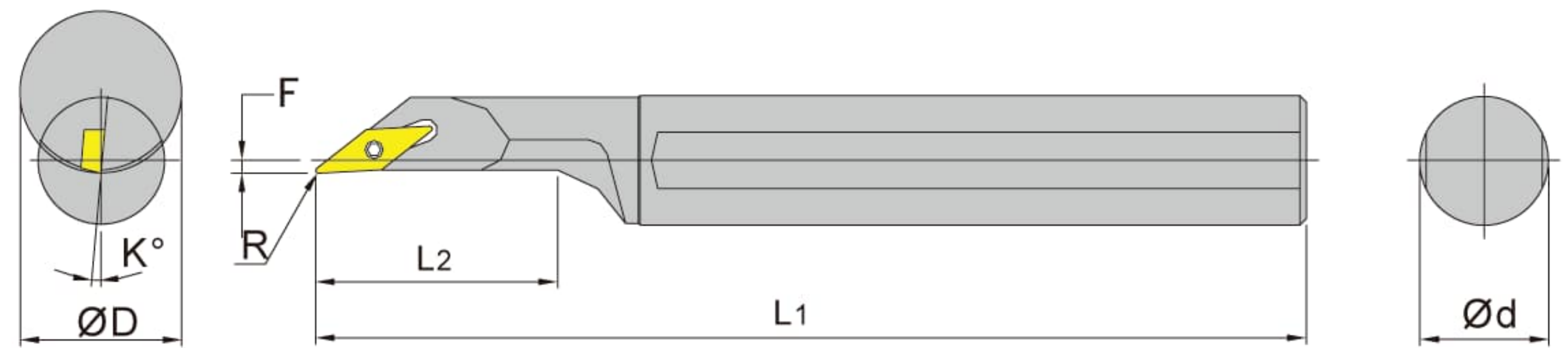
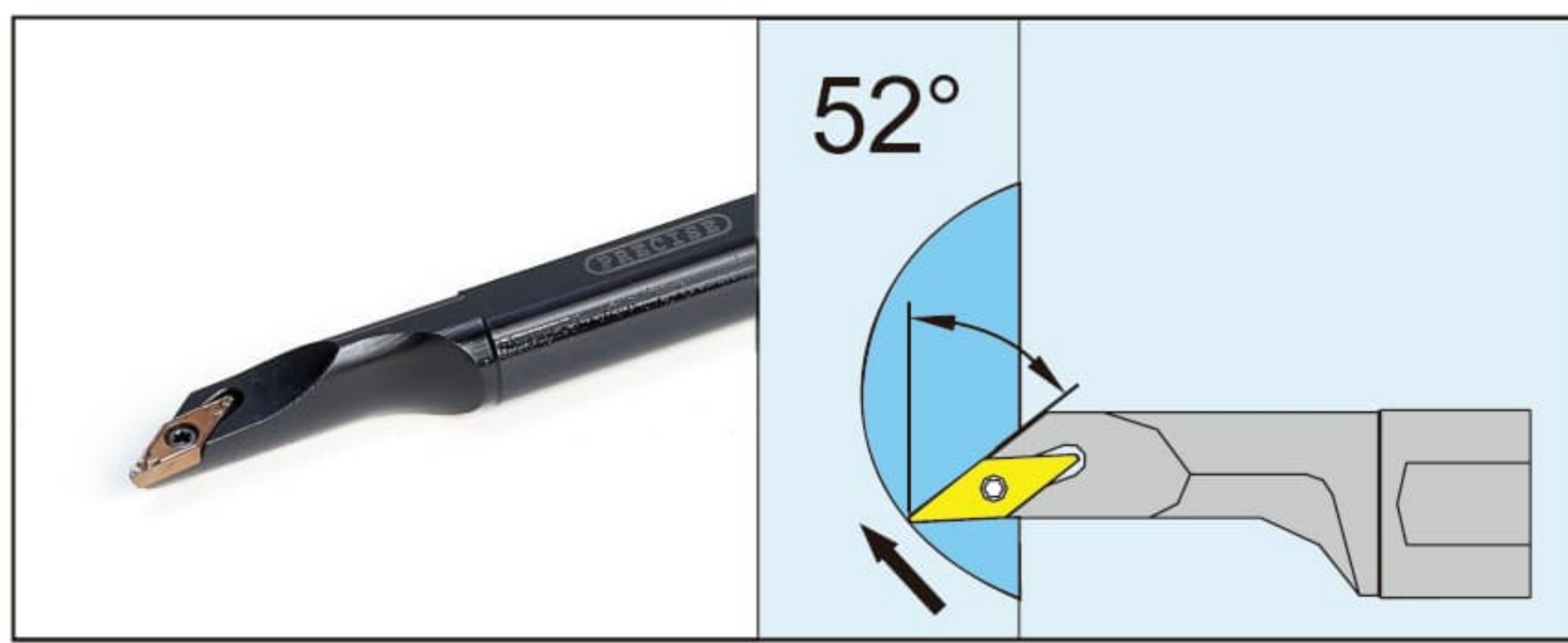
STWC



Right hand tool holder shown.

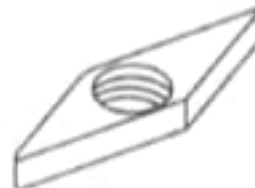
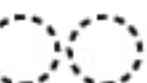
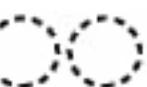
	Order number	Insert number		Dimensions (mm)				Min cutting diameter		
				Ød	F	L1	K°			
STEEL 鋼	S08H STWCR/L-09	TCMT	0902	8	6	100	13	10		
	S10K STWCR/L-11	TCMT	1102	10	6	125	13	12		
	S12M STWCR/L-11			12	8	150	10	16		
	S16N STWCR/L-11			16	10	160	7	20		
	S20Q STWCR/L-11			20	12.5	180	7	25		
	S20Q STWCR/L-16		16T3	20	12.5	180	7	25		
	S25R STWCR/L-16			25	17	200	5	32		
	S32S STWCR/L-16			32	22	250	3	40		
COOLANT 中心加水	A08H STWCR/L-09	TCMT	0902	8	6	100	13	10		
	A10K STWCR/L-11	TCMT	1102	10	6	125	13	12		
	A12M STWCR/L-11			12	8	150	10	16		
	A16N STWCR/L-11			16	10	160	7	20		
	A20Q STWCR/L-11			20	12.5	180	7	25		
	A20Q STWCR/L-16		16T3	20	12.5	180	7	25		
	A25R STWCR/L-16			25	17	200	5	32		
	A32S STWCR/L-16			32	22	250	3	40		
	A40T STWCR/L-16			40	32	300	2	50		

SVJC(B)



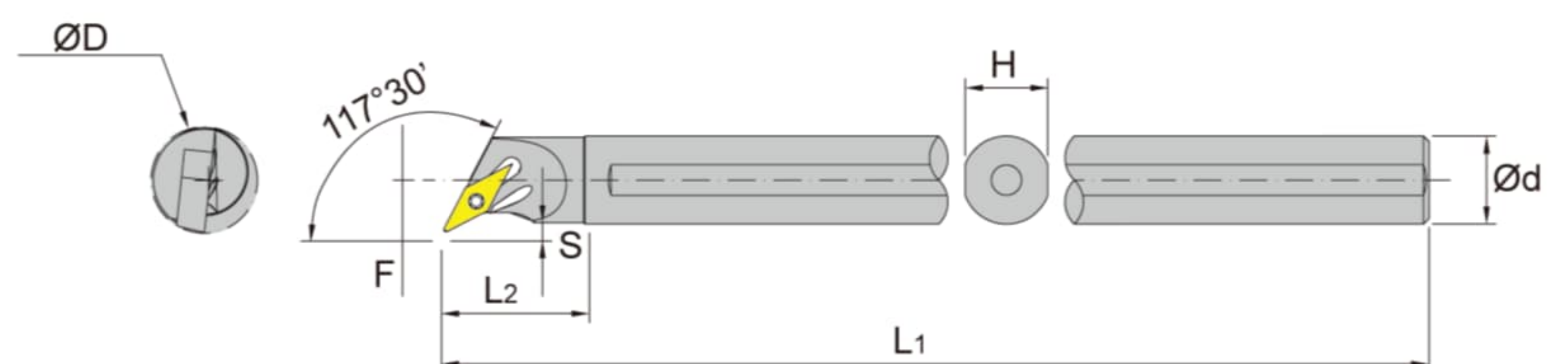
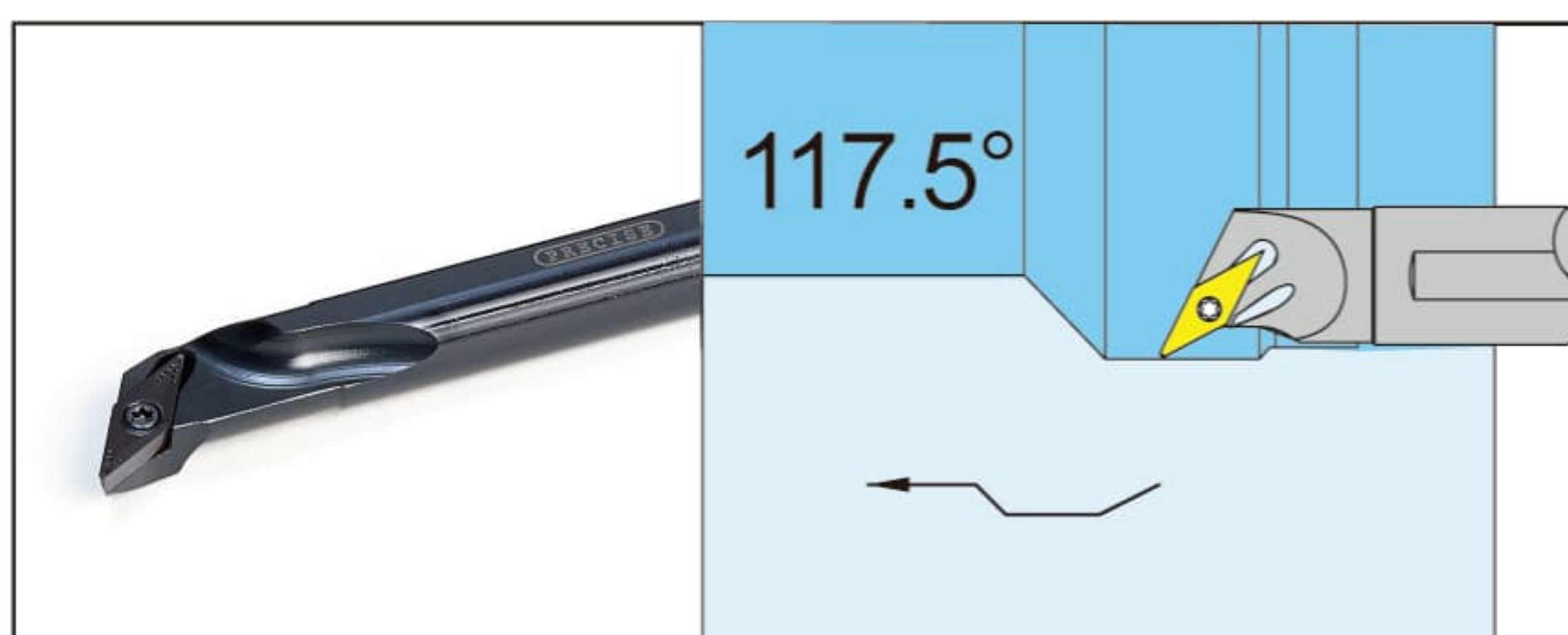
■ Right hand tool holder shown.

B

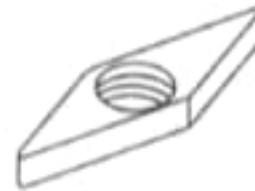
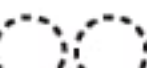
Order number		Insert number		Dimensions (mm)					Min cutting diameter				
				D	L ₁	L ₂	F	K°		Shim	Shim pin	Clamp screw	Wrench
STEEL 鋼	S12M SVJCR/L-08	VCMT VCGT	0802 	12	150	26	2	5	16	—	—	BFTX 0205	TRX06
	S16Q SVJCR/L-11		1103 	16	180	36	2	5	18	—	—	BFTX 02506	TRX08
	S20Q SVJCR/L-11			20	180	37.5	2	5	25				
	S25R SVJCR/L-11			25	200	45	3.5	5	30				
	S32R SVJCR/L-16		1604 	32	200	60	3.5	8	40	SSV32	BCP141	BFTX 03511	TRX15
	S40S SVJCR/L-16			20	250	75	4.5	7	50				

STEEL 鋼	S16Q SVJBR/L-11	VBMT VBGT	1103 	16	180	36	2	5	18	—	—	BFTX 02506	TRX08	—
	S20Q SVJBR/L-11			20	180	37.5	2	5	25					
	S25R SVJBR/L-11			25	200	45	3.5	5	30					

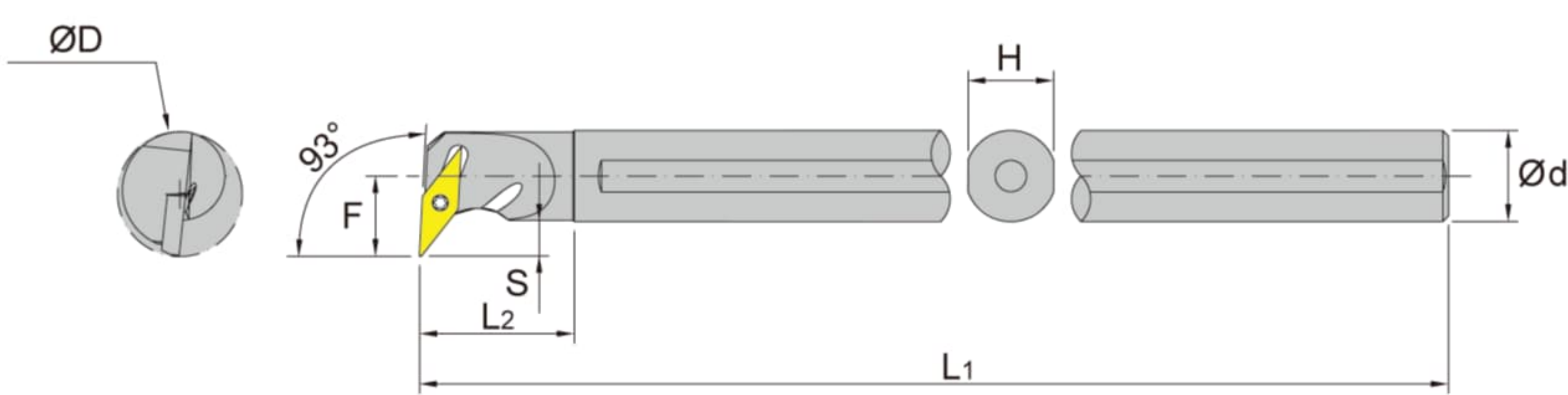
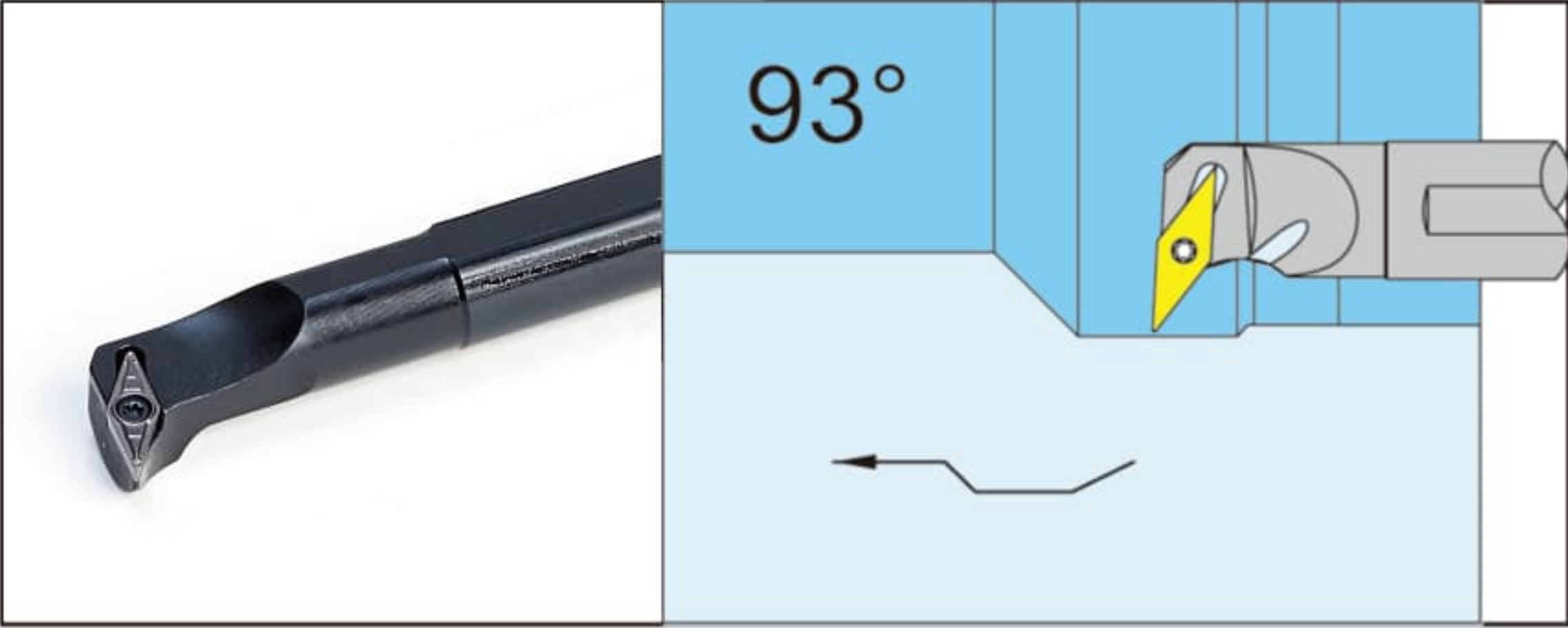
SVQC(B)



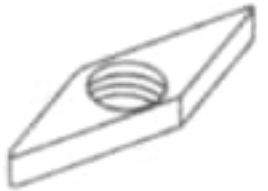
■ Right hand tool holder shown.

Order number		Insert number		Dimensions (mm)						Min cutting diameter						
				d	L1	L2	F	S	K°		Shim	Shim pin	Clamp screw	Wrench		
STEEL 鋼	S12M SVQCR/L-11	VCMT VCGT	1103 	12	150	28	9.5	3.5	7	16	—	—	BFTX 02506	TRX08		
	16			180	28	11.5	4	5	20							
	S20Q SVQCR/L-16		1604 	20	180	40	16.5	6.5	5	27	—	—	BFTX 03511	TRX15		
	S25R SVQCR/L-16			25	200	40	19	6.5	5	32						
	S32S SVQCR/L-16			32	250	50	22	6	3	40					SSV32	BCP141
	S40T SVQCR/L-16			40	300	60	27	7	1	50						
STEEL 鋼	S12M SVQBR/L-11	VBMT VBGT	1103 	12	150	28	9.5	3.5	7	16	—	—	BFTX 02506	TRX08		
	16			180	28	11.5	4	5	20							
	S20Q SVQBR/L-11			20	180	40	16.5	6.5	5	27						
	S25R SVQBR/L-11			25	200	40	19	6.5	5	32						

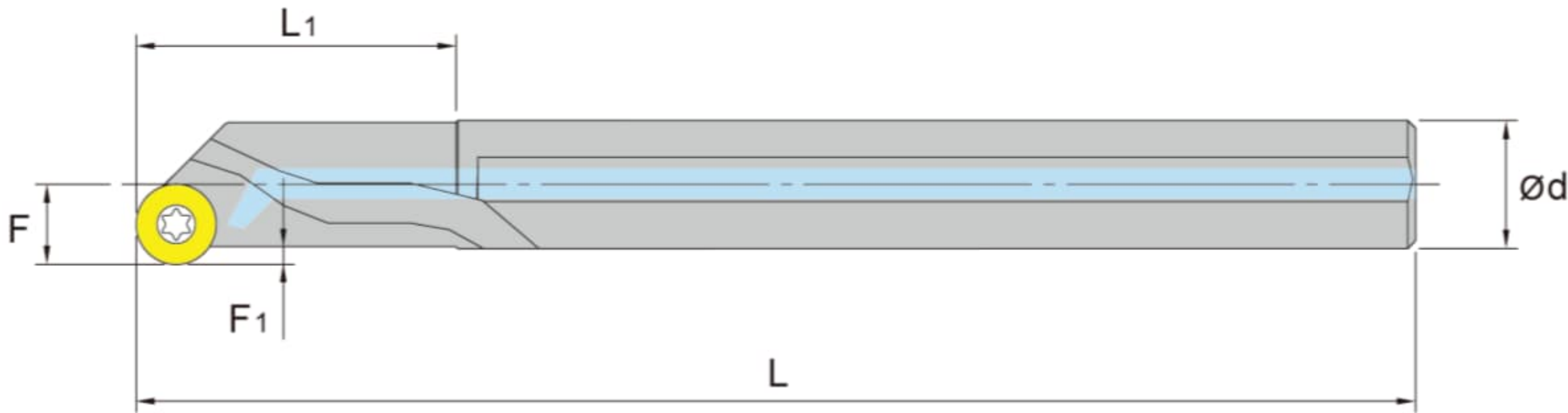
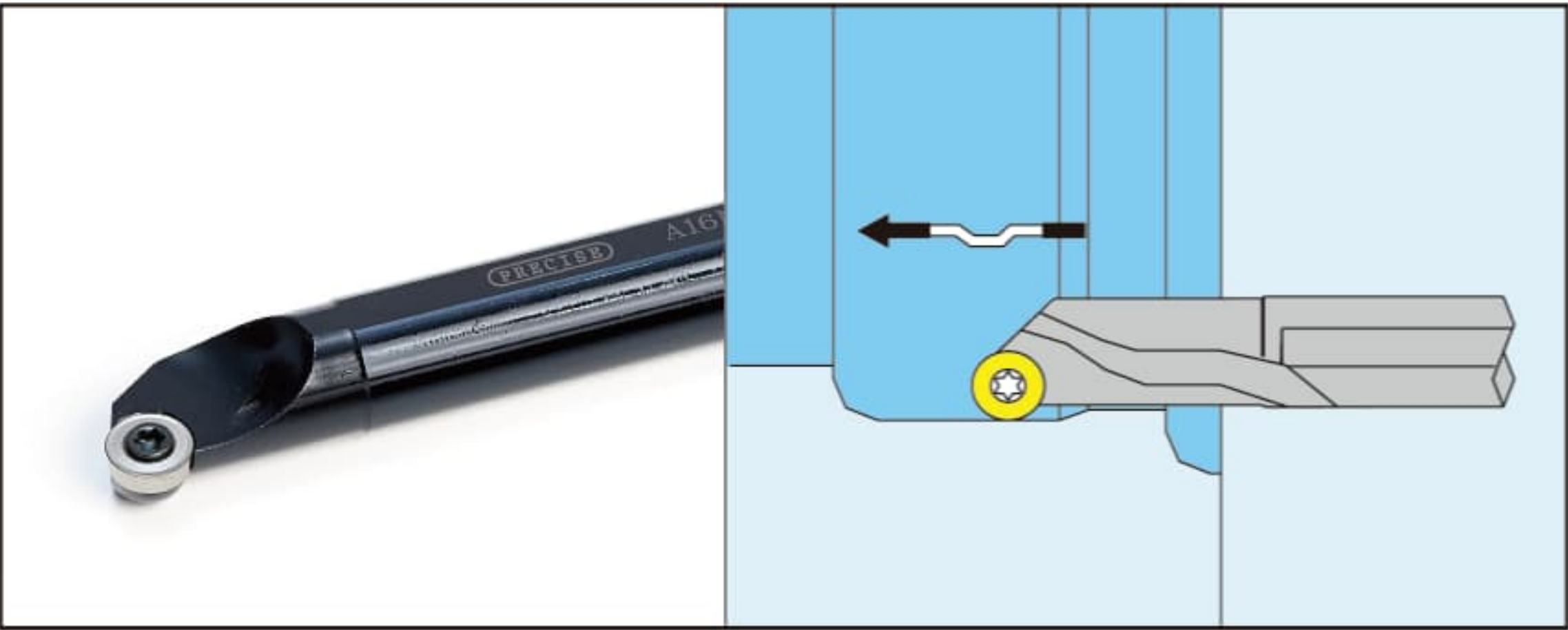
SVUC(B)



■ Right hand tool holder shown.

Order number		Insert number		Dimensions (mm)						Min cutting diameter				
				d	L1	L2	F	S	K°		Shim	Shim pin	Clamp screw	Wrench
STEEL 鋼	S12M SVUCR/L-08	VCMT VCGT	0802○○○	12	150	34	11	5	7	16	—	—	BFTX0205	TRX06
	S16Q SVUCR/L-11		1103○○○	16	180	33	14.5	7	5	20	—	—	BFTX02506	TRX08
				S20Q SVUCR/L-11	20	180	43	17	7	5				
	S25R SVUCR/L-16		1604○○○	25	200	40	20.5	8	5	34	—	—	BFTX03511	TRX15
	S32S SVUCR/L-16			32	250	50	23.5	8.5	3	40	SSV32	BCP 141		
	S40T SVUCR/L-16			40	300	60	29.5	10	1	50				
STEEL 鋼	S16Q SVUBR/L-11	VBMT VBGT	1103○○○	16	180	33	14.5	7	5	20	—	—	BFTX02506	TRX08
	S20R SVUBR/L-11			20	200	42	17	7	5	25				
	S25R SVUBR/L-11			25	200	40	20.5	8	5	34				

SRQC



■ Right hand tool holder shown.

Order number		Insert number		Dimensions (mm)					Min cutting diameter	Standard corner radius		
				d	L	L ₁	F	F ₁			Clamp screw	Wrench
COOLANT 中心出水	A16N SRQCR/L-10	RCMT RCGT RCGW	1003○○○	16	160	40	8	2	20	5	BFTX03509	TRX15
	A20Q SRQCR/L-10			20	180	50	10	2.5	25			
	A25R SRQCR/L-12	RCMT RCGT RCGW	1204○○○	25	200	50	12.5	3.5	32	6	BFTX03512	
	A32S SRQCR/L-12			32	250	60	16	4	40			
	A40T SRQCR/L-12			40	300	25	20	5	50			